

Model: MSD-C66A/74L-A(C1)

6-layer 6-kind of resin (Double station / 1 parison)

Extruder

Screw Diameter	mm	80	70	55	35	35	35
Screw L/D		28	28	28	26	26	26

Clamping Unit

Max	Width	mm	740	
Mold	Height	mm	415	
size	Thickness	mm	200 x 2	
Mold opening		mm	300	
stroke		111111		
Clamping Force		kN	200	
Dry Cycle		sec	3.9	
Pitch	1 parison	mm	-	

Machine Diameter

Width	mm	7,200
Depth	mm	5,760
Height	mm	3,790

Energy Consumption

Mold Cooling	L/min	55
Air Consumption	NI/min	1,000~2,000

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

We'll offer the most suitable blow molding machine according to your request like shape and size of the machine, resin, layer composition and necessary production amount.