## TAHARA

Model : MSD-C44A/43R-AP(C2)

## 4-layer 4-kind of resin (Double station / 2 parisons)

Extruder

| Screw Diameter | mm | 45 | 30 | 25 | 25 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Screw L/D | 28 | 22 | 22 | 22 |  |

## Clamping Unit Machine Dimension

| Max <br> Mold <br> size | Width | mm | 280 | Width | mm | 5,990 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Height | mm | 300 | Depth | mm | 4,600 |
|  | Thickness | mm | $90 \times 2$ | Height | mm | 3,130 |
| Mold opening stroke |  | mm | 300 | Energy Consumption |  |  |
| Clamping Force |  | kN | 50 | Mold Cooling | L/min | 35 |
| Dry Cycle |  | sec | 2.4 | Air Consumption | NI/min | 800~1,200 |
| Pitch | 2 parisons | mm | 120 |  |  |  |

Consumption will vary depending on the conditions of the flash cooling air and blowing air.


This machine is an example.
We'll offer the most suitable blow molding machine according to your request like shape and size of the machine, resin, layer composition and necessary production amount.

